

## Streetable Header/Collector Installation Instructions

**Part No. 16005, 16006, 16007, 16017**

NOTE: We recommend the use of "high temperature" silicone sealant on all exhaust joints. However, the use of this material is not required.

1. Remove the air pump, belt and bracket, the thermal reactor and heat shield.

NOTE: At this point, if you are planning to use the original air filter housings, tape shut, plug or crimp the two (2) small blue tubes on that housings which the removals in step (1) uncovered.

2. Install the header. (To reduce the chance of gasket leakage, tighten the nuts/bolts gradually in several small steps. In the case of the nuts that hold the header to the engine, tighten the lower nuts first in each step).

3. Fit tubing between the header and the remainder of the exhaust system and weld where necessary.

NOTE: We do not recommend using tubing with a wall thickness less than .090" (3/32") anywhere in the exhaust system.

4. On 1975 and earlier engines, the air injection nozzles should be plugged if you plan to use the original intake manifold.

5. We recommend removing the "Air Control and Check Valve" (held on by three nuts to the outside of the intake manifold) and covering the resulting openings with a cover plate. Contact Racing Beat or visit the website for the appropriate cover plate for your engine model.