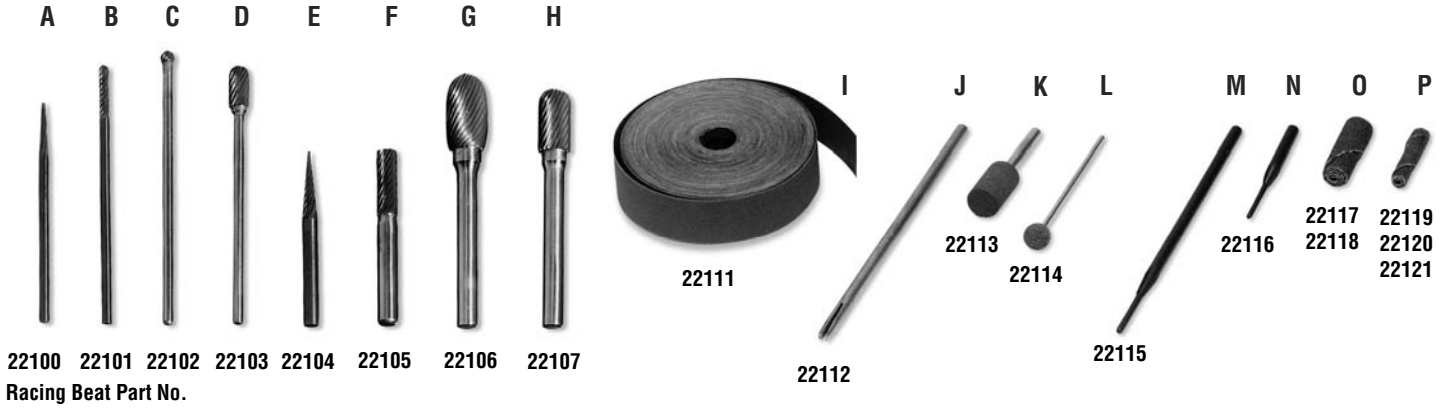


Grinding Tool Application Guide

Use the following table as a reference guide as to the type and quantity of tools that are required for a typical porting application.



Grinding Tool Application Guide (Quantity of each tool needed indicated in each column.)

	Tool							O (grit)		P (grit)									
	A	B	C	D	E	F	G	H	I (ft)	J	K	L	M	N	80	120	80	120	220
Street Intake Porting							1		2	1	2	4	1	1	4	4	2	2	4
Standard Bridge Intake Porting	1	2			1*		1		2	1	2	4	1	1	4	4	2	2	4
J-Bridge Intake Porting (including Match)	1	2			1*	1	1		2	1	2	4	1	1	4	4	5	4	8
Exhaust Porting							1	1	2	1	2		1		3	2			3
Water Jacket modification				1															

*Optional Note: Quantity in each row based on one complete engine.