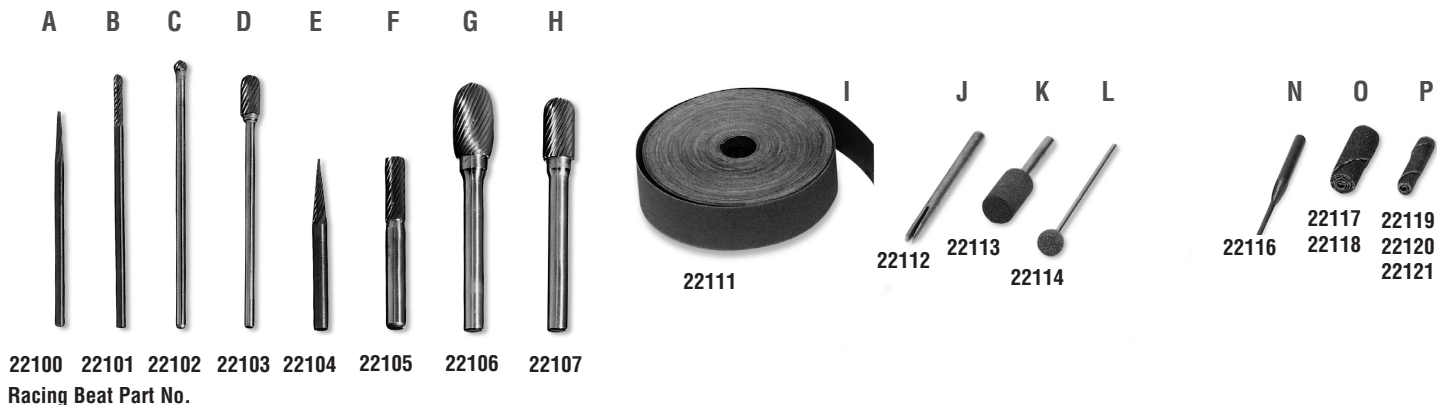# RACINGBEAT LLC
Grinding Tool Application Guide

Use the following table as a reference guide as to the type and quantity of tools that are required for a typical porting application.

A B C D E F G H

I J K L N O P

22111

22112 22113 22114

22116 22117 22118 22119 22120 22121

22100 22101 22102 22103 22104 22105 22106 22107

Racing Beat Part No.

Grinding Tool Application Guide (Quantity of each tool needed indicated in each column.)

	A	B	C	D	E	F	Tool G	H	I (ft)	J	K	L	N	O (grit) 80	120	P (grit) 80	120	220
Street Intake Porting							1		2	1	2	4	1	4	4	2	2	4
Standard Bridge Intake Porting	1	2			1*		1		2	1	2	4	1	4	4	2	2	4
J-Bridge Intake Porting (including Match)	1	2			1*	1	1		2	1	2	4	1	4	4	5	4	8
Exhaust Porting							1	1	2	1	2			3	2			3
Water Jacket modification			1															

*Optional   Note: Quantity in each row based on one complete engine.