

Side Housing Resurfacing

Part No. 11041

Pre-assembly Instructions

These resurfaced housings require thorough cleaning prior to engine re-assembly.

Obtain a piece of flat wood, or similar material, and using 600 grit wet/dry sand paper wetted with solvent, "polish" the lapped surface(s) to remove any remaining lapping compound. (The flat wood serves as a sanding block for the wet/dry paper.) Do not press too hard on the sanding block, you are only lightly "polishing" the lapped surface(s), not sanding it. Once you have completed this process, wash the housing(s) with liberal amounts of hot, soapy water or engine de-greaser.