

1993-95 RX-7 Race Pipe

Installation

1. Raise the car and place it on jack stands. DO NOT work under a car supported only by a floor jack. To prevent injuries do not work on a “hot” exhaust system.
2. Remove the air injection tube from the side of the catalytic converter. This tube will not be reused.
3. Loosen the retaining nuts on the mid-pipe (primary catalytic converter) section and remove the unit from the car - use lubricating spray on the rubber hanger to aid removal. It may be necessary to spray the nuts on the mid-pipe studs with a penetrating spray to aid in the removal of these nuts. Work slowly, applying the penetrating spray as the nuts are being removed.
4. Correctly position the Race Pipe under the vehicle. Spray the rubber hanger with lubricating spray and insert the metal hanger end into the rubber hanger opening. Starting with the end closest to the hanger, use the gasket, bolts and nuts to secure the Race Pipe in place . Tighten only to “finger-tight”.
5. Repeat the installation on the opposite end.
- 6 Tighten ALL connections using a torque wrench. (30-41 ft/lbs)
7. Start the car and check for exhaust gas leaks. You may notice a burning smell and/or a small amount of smoke during the break-in period of your exhaust. This condition is normal and will dissipate after several repeated heat cycles.

Installation Notes:

We recommend the emissions air pump and supply line tubing be removed from the vehicle after the installation of the Race Pipe. Once removed you will need to source a shorter drive belt.

If you prefer to leave the pump on the vehicle, you can simply unplug the electrical connector from the pump unit, disconnect the tubing, and install a block-off plate (Racing Beat PN 16327) on the air outlet position of the pump.