

Miata Type I Nose Kit Part No. 57100

Installation Instructions

Important Notice

Your Racing Beat Type I Nose will require final sanding and possibly the application of a small amount of plastic filler to fully surface-finish the piece prior to painting. Always check product for fitment on the vehicle before painting, drilling or cutting. Improper installation may void your warranty. Parts which have been modified, prepped or painted cannot be returned. After the nose has been fitted and painted, proceed with the Installation Instructions.

Before you start the installation process, please read through the following steps thoroughly:

Fitting and Painting Preparation:

1. Remove the stock yellow parking lights. Next, remove the (3) plastic fastener assemblies that attach the upper mouth opening to the chassis (these parts will not be re-used).
2. Position the new fiberglass nose over the stock nose directly from the front as far as possible without overstressing the fiberglass. Optional: Mark the stock nose through the fiberglass nose brake ducts for cutting. Remove the new fiberglass nose and cut the stock plastic nose 1/2-inch larger than the marked opening.
3. Re-install the fiberglass nose, starting with the edge that hooks over one of the front fender wheel openings. Continue wrapping the nose around the stock nose, keeping the upper edge of the new nose aligned with the recessed groove in the stock nose. As the nose is wrapped around the front of the car, it will be necessary to lightly "spring" the flange of the fiberglass into the other wheel well. Before this can happen, it may be necessary to trim the top edge of the fiberglass so that it fits smoothly and continuously into the belt line groove. Further, it may be necessary to fill the edge with filler material to get an ideal fit. Once positioned, check carefully for adequate clearance for the brake ducts.
4. Once the nose is properly fitted, reach in through the mouth opening and mark the (3) hole positions on the fiberglass where you had previously removed the plastic fasteners. Remove the nose and drill (3) 1/4-inch diameter holes at the marked positions.
5. Place marks on the flange that wraps into the wheel well 1-inch down from the upper edge and 3/8-inch from the inner edge. Next, place a mark 4-inches up from the lower edge and 3/8-inches from the inner edge. Drill these (4) positions with a 3/16-inch drill bit. The nose is now ready for final preparation and painting.

Final Installation:

6. After painting, slip the nose into position. Attach the upper mouth to the chassis with the (3) bolts, (3) nuts and (6) flat washers supplied. Install the (4) sheet metal screws provided into the 3/16-inch diameter holes drilled previously, taking care that the inner edges of the fiberglass and the stock noses line up before starting the screws.
7. Re-install the parking light lenses using up to (4) flat washers on each screw in order to position the lens as close as possible to flush with the new fiberglass nose.