

## Miata Bumper Part No.57109

### Installation Instructions

**Before you start the installation process, please read through the following steps thoroughly.**

Your Racing Beat Bumper will require final sanding and possibly the application of a small amount of plastic filler to fully surface-finish the piece prior to painting. Always check product for fitment on the vehicle before painting, drilling or cutting. Improper installation may void your warranty. Parts which have been modified, prepped or painted cannot be returned.

#### **Fitting and Painting Preparation**

1. Remove the bumper nose from the car. Pay close attention to the location from which each fastener is removed.
2. Remove the retaining screws from the side market lights, disconnect the electrical connector, and remove the lights from the bumper.
3. Remove the four (4) fasteners from the underside of the bumper, two (2) from the wheel well splash shield, and two (2) from behind the bumper. Remove the bumper.
4. Retain and remount any mounting brackets from the original bumper. Slip the new bumper into position.
5. After fitting, remove the nose and prepare for painting. Block sanding and body filler can be used to correct minor surface imperfections prior to painting.

#### **Final Fitting**

9. After painting, re-install the finished bumper and lights. - repeating steps 4 & 5.